



Dart Aerospace Ltd.
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SAD 19-04-03

D139-1019-013
Job Sheet 192651

Release on
ECN 19-603



Part No: D139-1019-013
Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Bronze - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF 18-825 18.10.11 SAD IIN-D139-1019 REV.F IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S200203



Part: D139-1019-013

Job No: 192651

Serial No/Batch: S200203

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16-30 Issue 1, FAA STC SR03807NY 16/09/30, EASA ST

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120	QC 4	1 pcs	5/6/19	0.00	0.00	Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
						QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	5/6/19	0.00	0.00	DC - 1 - B4B	
						DC - 2 - B4B	
140	QC 21 - FG	1 pcs	5/6/19	0.00	0.00	QC 21 - FG - 21	
						QC 21 - FG - 70	
						QC 21 - SA - 53	

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Part Op 110 - Packaging1-1 (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP IIN-D139-1019-013 Location:
135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-013 CHG001
140 - (QC21- Final Inspection - Work Order Release)

011063

QC.4

QC.4

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	Em137391-1
D5621-043	Skylight Window Assembly, LH Tinted	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180827
D5650-041	Bushing Assembly	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5181968
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180509
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180806
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5156763
PR1425B1/2	Sealant	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5176401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	934	0
	D5621-043	1	0	0
	D5650-041	24	55	0
	D5654-1-105	1	4	0
	D5674-1	1	0	0
	NAS1149D0332J	24	3,676	0
	PR1425B1/2	1	4	0

Part Specifications

Specifications could not be found.

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Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :		Sequence #:		QTY Affected :		MRB (QS1042)						
Description Work Order Deviation				Disposition								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread								